

# Prozesstechnologie zur Abwasserbehandlung, Schlammbehandlung und Gasverwertung



OSWALD SCHULZE  
Umwelttechnik GmbH

The **Dairy Plant Wiesehoff** in Schöppingen, Germany produces different dairy products for wholesale chains. Because of continuous production increases and the limited space conditions on the existing premises a completely new treatment plant for the production waste water was designed and built.

The new treatment plant includes a complete physical and biological pre-treatment for indirect discharge of the production waste water ( $500 \text{ m}^3/\text{d}$ , max.  $4.000 \text{ kg CSB/d}$ ).

**OSWALD SCHULZE** company received as general contractor from the operating company AWS GmbH a contract for design and built of the plant with civil construction and mechanical and electrical installations with the following treatment units:



- Inlet Sieve
- Stainless Steel Mixing/Storage Tank,  $800 \text{ m}^3$
- Flotation Plant with Chemical Dosing Stations
- Sequencing Batch Reactors for biological treatment, stainless steel reactors  $3 \times 400 \text{ m}^3$
- Effluent buffer tank, stainless steel,  $175 \text{ m}^3$
- Blower Station with screw blowers  $4 \times 850 \text{ Nm}^3/\text{h}$
- Sludge treatment with mechanical thickener station and polymer dosing station
- Sludge storage tank. Stainless steel  $75 \text{ m}^3$
- Waste air treatment with,  $70 \text{ m}^2$
- Pumping stations for waste water and sludge
- Operating and equipment building ca.  $180 \text{ m}^2$
- Complete instrumentation, e.g. automatic sample stations, flow meters, pH/Oxygen measurements
- Complete electrical installations with low voltage distribution, control panels, PLC system



Construction time: 2012 - 2013  
Start up: 2013

Process Water Treatment  
**Dairy Plant Wiesehoff**

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**Beratung, Projektierung, Lieferung, Montage und Inbetriebnahme von  
verfahrenstechnischen Anlagen zur Abwasser- und Schlammbehandlung und  
Gasverwertung**

**Project Consulting, Design, Engineering, Erection and Commissioning of Wastewater,  
Sludge Treatment and Gas Utilization Plants**

- Schlammbehandlung anaerob und aerob
- Schlammdesintegration
- Schlammwäscherung
- BHKW-Anlagen
- Gasspeicherung
- Mechanische Abwasserreinigung
- Biologische Abwasserreinigung
- Anaerobe Industrieabwasserbehandlung
- Bioabfallvergärung
- Pilotanlagen
- Ersatzteillieferung
- Aerobic and Anaerobic Sludge Treatment
- Sludge Digestion / Destruction
- Sludge Dewatering
- Biogas Cogeneration Plants
- Gas Storage
- Mechanical Wastewater Treatment
- Biological Wastewater Treatment
- Anaerobic Industrial Wastewater Treatment
- Biosolids Digestion
- Pilot Plants
- Spare Parts

**OSWALD SCHULZE**  
Umwelttechnik GmbH

Krusenkamp 22-24

D – 45964 Gladbeck  
Tel.: +49(0) 2043 3160 0  
Fax: +49(0) 2043 3160 111